



Dart Aerospace Ltd.
1270 Aberdeen St
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D3067-1
Job Sheet 185958



Part No: D3067-1

Job Qty: 40 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	40 pcs		11/28/18	0.00	0.53	Waterjet - Flow		DC 18/11/18
120	QC	40 pcs		11/28/18	0.00	0.00	QC8		38
130	Brake NC	40 pcs		11/28/18	0.00	0.32	Brake NC 1		9-88 53
140	QC	40 pcs		11/28/18	0.00	0.00	QC5		38
150	Packaging	40 pcs		11/28/18	0.00	0.00	Packaging3 Large Fab		9-88
160	QC21-SA	40 Ea		11/28/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D3067
Descriptions: 130 - Bend as per Dwg D3067
150 - *** STOCK IN STEP CELL***

DEC 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	2.5000 sf (.0625 ea)	100-Waterjet - Flow - 1	5082802

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M5052H32S.063	3	11	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches $\pm$ 0.010	2.910 2.890		
2	End Plate	2.749inches $\pm$ 0.010	2.759 2.739		

Plex 11/7/18 1:24 PM Dart.lajeunesse.marie

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev I



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Container No: S128763



Part: D3067-1

Job No: 185958

Serial No/Batch: S128763

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/18/18

